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(54) Title: URETHANE ACRYLATE GEL COAT RESIN AND METHOD OF MAKING

(57) Abstract: An improved urethane acrylate gel coat resin, its method of manufacture, and its use in gel coat compositions are disclosed. The urethane acrylate gel coat resin contains terminal acrylate moieties and is the reaction product of an oligoester of weight average molecular weight about 200 to about 4000, a diisocyanate, and a hydroxyalkyl (meth)acrylate. The gel coat resin is used in gel coat compositions that exhibit good weatherability and color stability after cure.

PCT/US 03/22722 CLASSIFICATION OF SUBJECT MATTER PC 7 C08G18/42 C08G18/67 ÎPC 7 CO8J7/04 C09D175/16 According to International Patent Classification (IPC) or to both national classification and IPC B. FIELDS SEARCHED Minimum documentation searched (classification system followed by classification symbols) IPC 7 CO8G CO9D Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched Electronic data base consulted during the International search (name of data base and, where practical, search terms used) EPO-Internal, WPI Data, PAJ C. DOCUMENTS CONSIDERED TO BE RELEVANT Citation of document, with indication, where appropriate, of the relevant passages Relevant to claim No. X EP 0 254 232 A (THE GLIDDEN) 27 January 1988 (1988-01-27) examples 1,2 X WO 01 30879 A (COOK COMPOSTITES AND 1-4,11, POLYMERS/ CRAY VALLEY) 12,20 3 May 2001 (2001-05-03) page 2, line 15 - page 7, line 30; claims 1-13; examples EP 0 854 157 A (GENCORP) X 1-25 22 July 1998 (1998-07-22) page 2, line 28 - page 4, line 21; claims 1-11; examples & US 5 777 053 A 7 July 1998 (1998-07-07) cited in the application X Further documents are listed in the continuation of box C. Patent family members are listed in annex. Special categories of cited documents: "T" tater document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the "A" document defining the general state of the art which is not considered to be of particular relevance invention "E" earlier document but published on or after the international "X" document of particular relevance; the cleimed invention cannot be considered nevel or cannot be considered to filing date "L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified) involve an inventive step when the document is taken alone "Y" document of particular relevance; the claimed invention cannot be considered to snotive an inventive step when the document is combined with one or more other such docu-ments, such combination being obvious to a person skilled document referring to an oral disclosure, use, exhibition or document published prior to the international filing date but later than the priority date claimed in the art. "&" document member of the same patent ramily Date of the actual completion of the international search Date of mailing of the international search report 28 October 2003 05/11/2003 Name and mailing address of the ISA Authorized officer

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